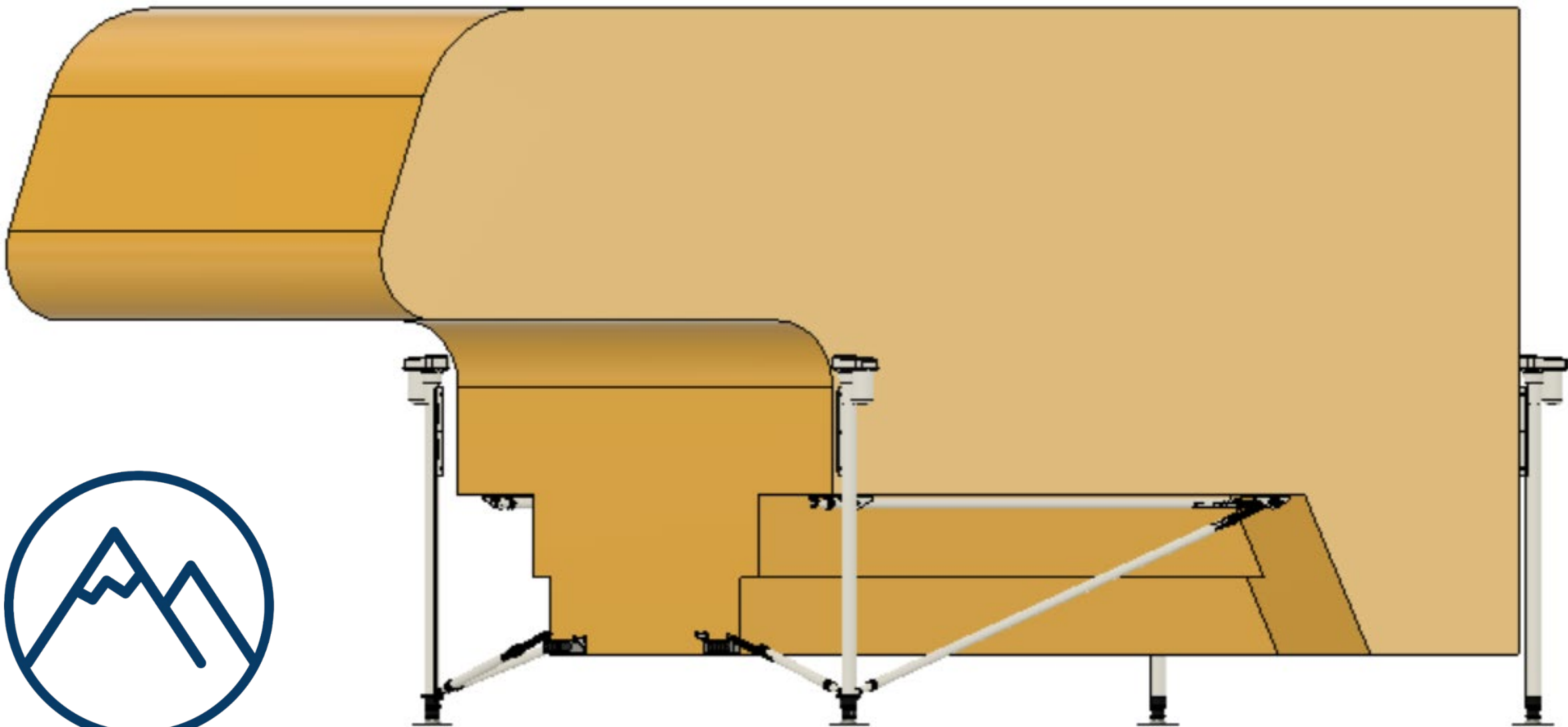


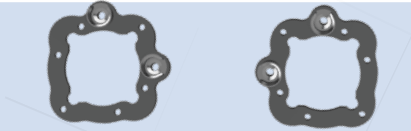

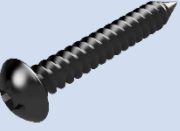



# Stablecamper.com

## Assembly Manual



**Stablecamper.com**  
Host Rev 1.0

Parts List	# of Items	
Jack Clamp	2	
Front End Tube Assembly	2	
#10 x 1" Stainless Steel Screw	16	
Allen Wrench	1	

Parts List	# of items	
Truck Bed Side Tube Assembly	2	
Side Storage Hanger Mount Front	2	
Side Storage Hanger Mount Rear	2	

## **General Notes:**

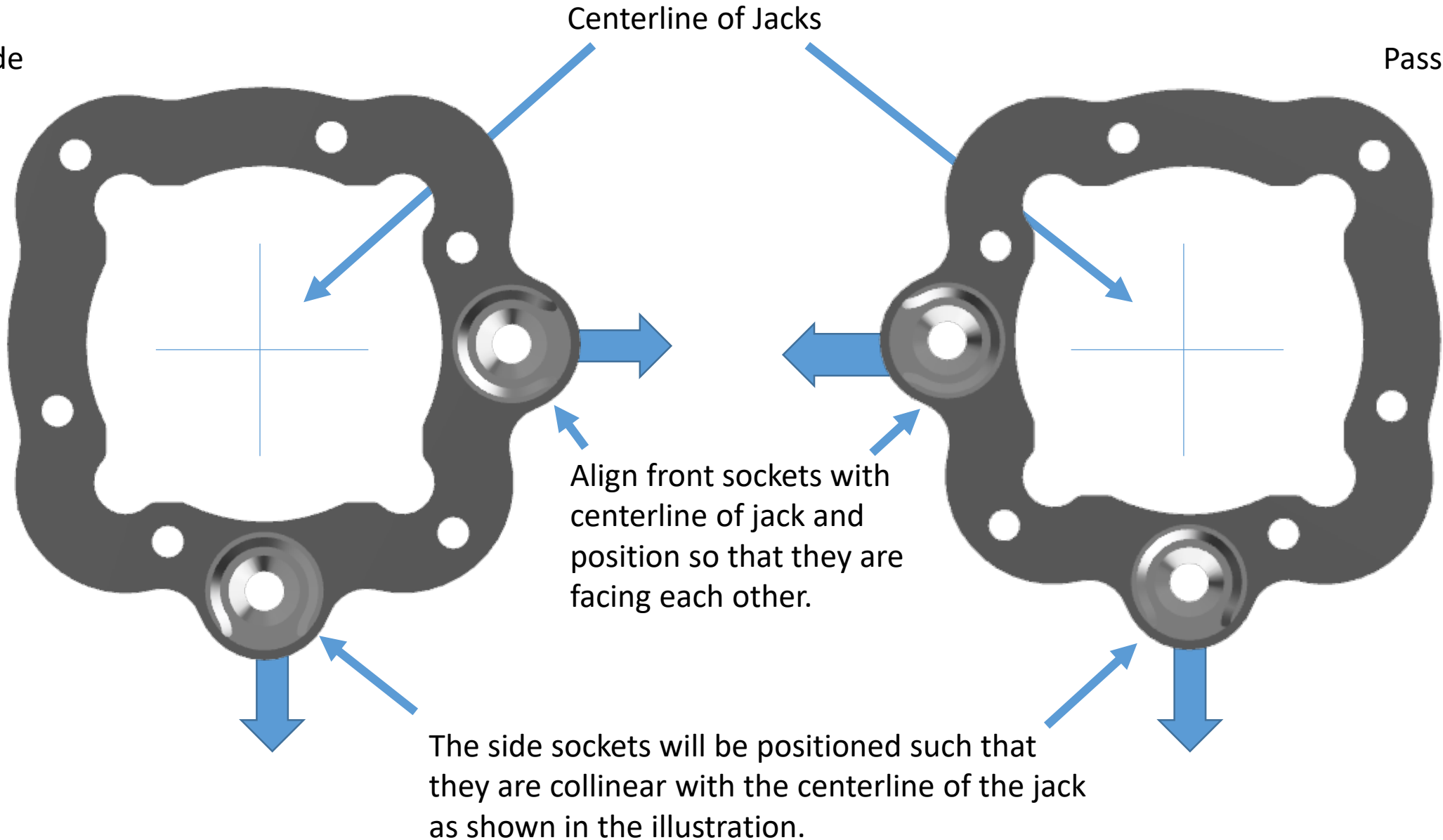
- **Before you begin the installation, remove the camper from the truck and make sure it is leveled.**
- **All mounted assemblies will need to be securely attached with supplied hardware to the camper frame.**
- **Avoid drilling pilot holes too close to the edge of the camper frame.**
- **Check the front tubes and hanger mounts as well as the side tubes and hanger mounts for any possible clearance issues.**
- **Confirm that the tubes will not be interfering with the tie down hooks, water, or any connections under the camper overhang.**
- **Apply RV sealant to all holes.**
- **Wear proper safety equipment.**
- **Do not stand, sit or climb on stablecamper.**
- **The 3M VHB tape used on the front and rear side storage hanger mounts is very strong and repositioning the mounts after they have been fixed to the camper is not advised. When installing the mounts, be sure of placement before removing the adhesive backing and attaching the mounts with the supplied hardware.**

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Mount the jack clamps to the fixed portion of the jack.

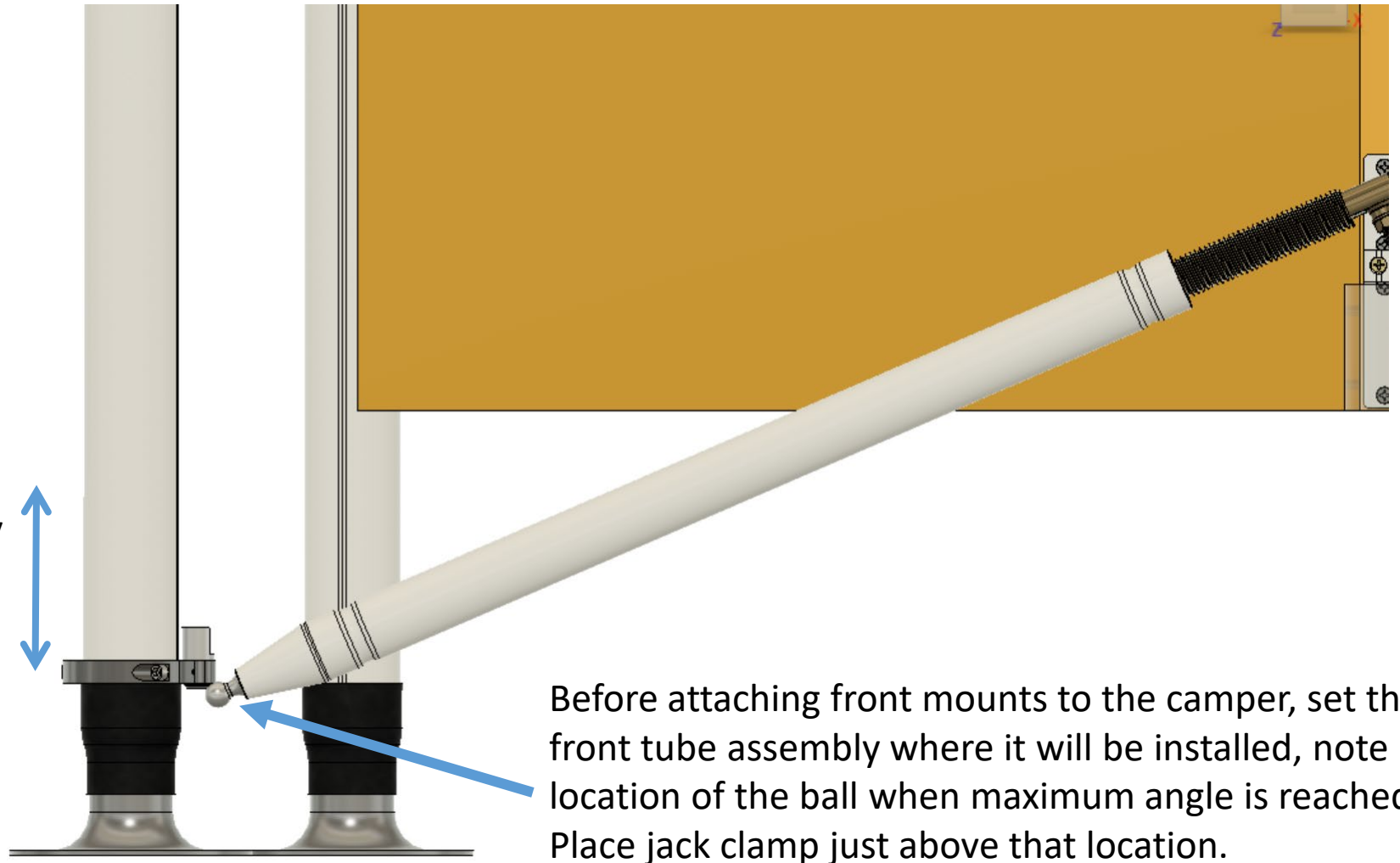
Drivers Side

Passenger Side



## Vertical Placement of Jack Clamp

Vertical placement of jack clamp will vary depending on the maximum angle of the front tube.



Before attaching front mounts to the camper, set the front tube assembly where it will be installed, note location of the ball when maximum angle is reached. Place jack clamp just above that location.

Passenger Side

# Front Tube Mount and Hanger Assembly

Driver Side

View: Front Face of Camper

A few notes regarding the front mounts and their placement:

- Bumper location is assumed to be approximately 2" inboard of trim edge.
- If the distance between the stored front tubes is too close, the front tubes can be shortened by decreasing the distance required for them to reach the jack clamp by moving the jack clamp up the jack. The length of the tubes will then be shorter when they are placed in the stored position.

Raise the position of the jack clamp to decrease the distance from the front mount to the jack clamp.

Passenger Side

Driver Side

## Front Tube Mount and Hanger Assembly

View: Front Face of Camper

To complete the install, remove the existing front bumpers. After confirming appropriate placement of the front mounts. Place bumper over the front mount and attach bumper and front mount to the camper using the existing bolts from the bumper to complete the installation.

As always, be sure that the mounts are being attached to the camper frame. Do not drill pilot holes too close to the edge of the camper frame. Use RV sealant on any holes and around the mounts.



## View: Side Face of Camper

- Before installing the storage mounts for the side tubes on the underside of the camper, confirm that the distance between the hanger mounts is the same as the installed length of the Stablecamper before drilling pilot holes.

Installed length  
of Stablecamper

**\*\*The 3M VHB tape used on the front and rear side storage hanger mounts is very strong and repositioning the mounts after they have been fixed to the camper is not advised. Be sure of placement before attaching to camper.**

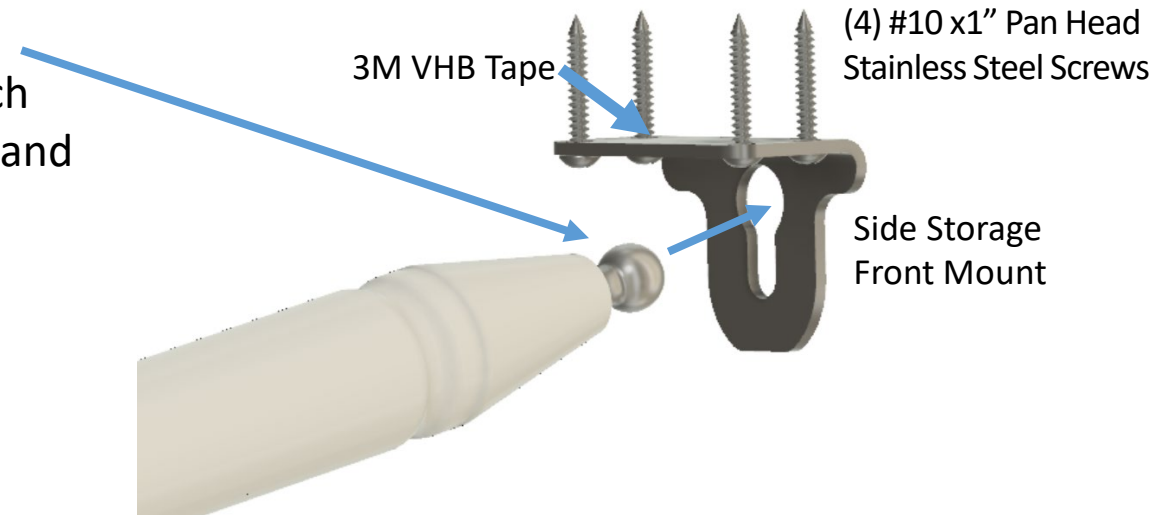
### Zoomed in view of Front Hanging Mount

2"

- Once stored on the hanging mounts, the tubes hang 2" below the underside of the camper. The exact placement of the hanging mounts will depend on the truck and your specific clearance needs. The mounts can be placed on the inside or the outside of the truck bedrail depending on your rig and setup.

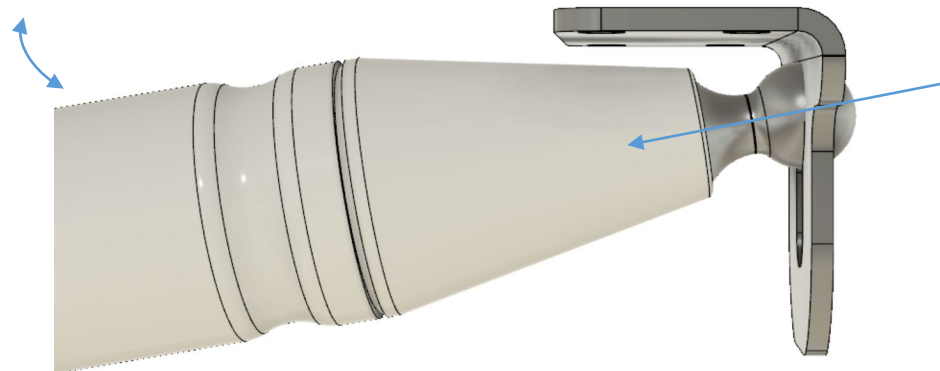
## Side Storage Front Mount Detail

For side tube storage, insert the ball through the keyhole (resting against the neck of the ball). Attach the rear end of the tube to it's rear hanger mount and rotate the tube to tension the tube as desired.



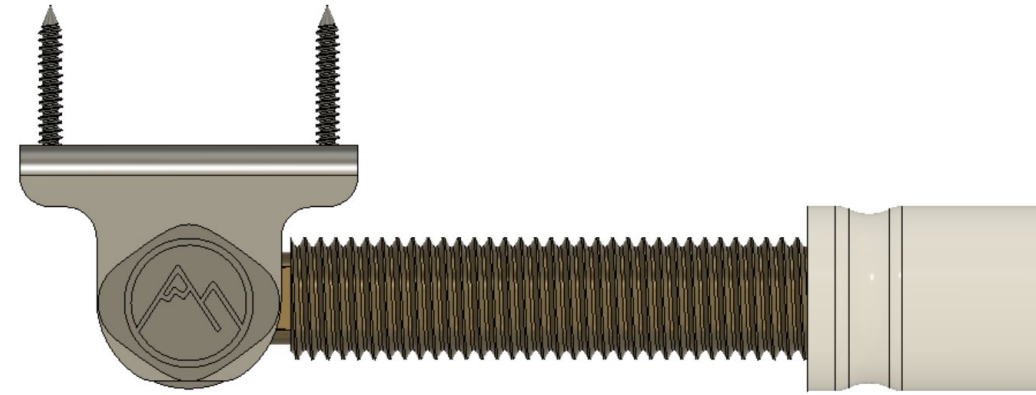
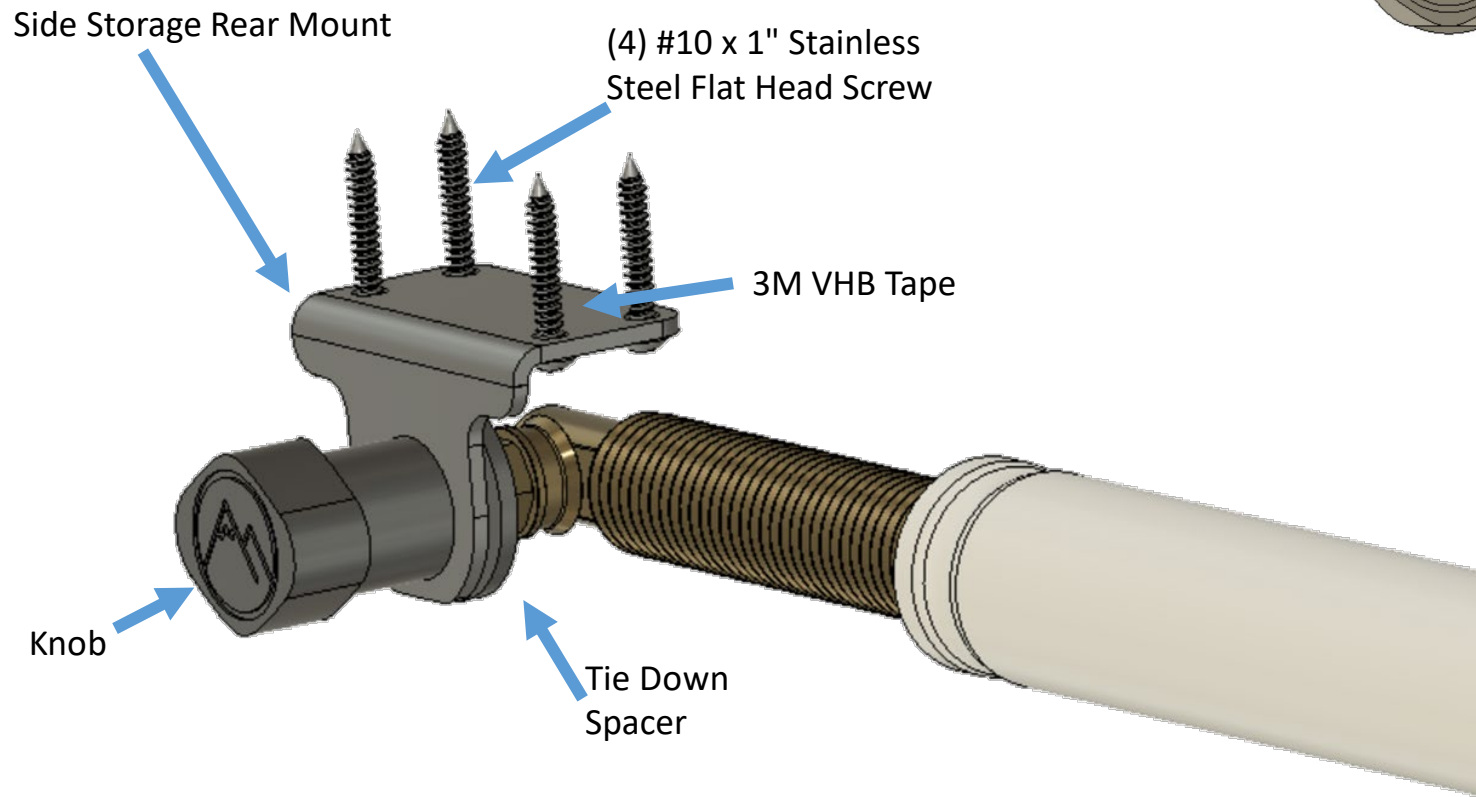
To remove the tube from the mount

1. Release the rear hanger mount and lower the end of the tube.



2. The ball now has clearance to be removed or inserted into the mount.

## Side Storage Hanger Mount Rear Detail



**\*\*Please note: The 3M VHB tape used on the front and rear side storage hanger mounts is very strong and repositioning the mounts after they have been fixed to the camper is not advised. When installing the mounts, be sure of placement before removing the adhesive backing and attaching the mounts with the screws.**

Installation is easy:

Place the ball inside the socket on the jack clamp.

Insert the threaded end through the factory tie down bracket, place washer at the exterior of the tie down and secure with the knob.

Twist the tube to tighten the assembly. No need to overtighten.

